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D350-578-031
Job Sheet 204301



Part No: D350-578-031

Job Qty: 2 pcs

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/19

Job Tracking No:

Due Date: 1/3/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	2 pcs		1/3/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S240347



Part: D350 - 578 - 031

Job No: 204301

Serial No/Batch: S240347

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93 - 4 Issue 18aFAA STC SR000281

Plex 12/5/19 3:24 PM Dart.lajeunesse.marie

110 QC 4	2 pcs	1/3/20	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
120 Packaging 3-1 - Stock - B4B	2 pcs	1/3/20	0.00 0.00	QC 4 - 75	DAS 78 9-89 DEC 16 2019
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78 9-89 DEC 16 2019
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
125 DC - 1 - B4B	2 pcs	1/3/20	0.00 0.00	DC - 1 - B4B	DAS 21 9-89 DEC 16 2019
				DC - 2 - B4B	
130 QC 21 - FG	2 pcs	1/3/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21 9-89 DEC 16 2019
				QC 21 - SA - 53	

Part Op 105 - Pick Kit
 Descriptions: 110 - QC4- 100% inspect kits for completeness

FG013

12/5/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429

125 - Document Control - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003

130 - QC21- Final Inspection - Work Order Release

013 450

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	24 Ea (12 ea)	105-Packaging 1 - Pick Kit	
AN4-17A	Bolt	24 Ea (12 ea)	105-Packaging 1 - Pick Kit	
D3859-041	Wearplate Assembly	4 pcs (2 ea)	105-Packaging 1 - Pick Kit	
MS21042L4	Nut	24 Ea (12 ea)	105-Packaging 1 - Pick Kit	
NAS1149D0463J	Washer	48 Ea (24 ea)	105-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-16A	24	546	0
	AN4-17A	24	255	0
	D3859-041	4	16	0
	MS21042L4	24	4,196	0
	NAS1149D0463J	48	5,375	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS					
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐		
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐		
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____			
Description Work Order Deviation		Disposition					
Root Cause		FAULT CATEGORY					
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐			
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐			
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐			
Material ☐	Crimp/kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐			
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐				
Human Factors ☐	Other/Details: _____						
		Completed By _____					
		Lead hand / Supervisor _____					
		QC / QA Coordinator _____					